



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3204-13
Job Sheet 172800



Part No: D3204-13

Job Qty: 24 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/6/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	3/5/18	3/5/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	24 pcs	3/6/18	3/6/18	0.00	0.89	Waterjet1		SC 18/03/18
120	QC	24 pcs	3/6/18	3/6/18	0.00	0.00	QC8		38
130	Packaging	24 pcs	3/6/18	3/6/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	24 Ea	3/6/18	3/6/18	0.00	0.00	QC21		22

Part Op 100 - 1-Cut as per Dwg D3204
Descriptions: 130 - LOCATION : WA002

DAS 21 MAR 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.1368 sf (.0057 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	174	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	1.000inches ± 0.030	1.030 0.970	0.997	
2	Gusset	0.750inches ± 0.030	0.780 0.720	0.748	
3	Gusset	0.125inches ± 0.010	0.135 0.115	0.125	

Plex 2/21/18 4:21 PM Dart.Gagnon.Michelle



Container No: S049029



Part: D3204-13

Job No: 172800

Serial No/Batch: S049029

Revision:

Inspector:

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Date: 03/08/18